



RELEASED
12/1/20

PPP

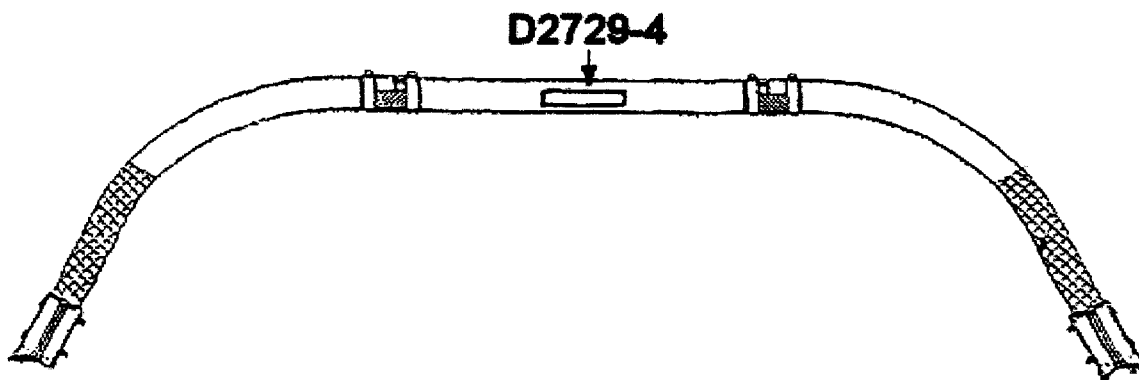
Part Number	D206-667-203
Description	Crosstube, High Aft

Box Part Number	MBX103	88.5 x 34 x 6
Other Packaging	MF3433	MF668 / MF1612
Logo Decals	N/A	

Packaging Instructions and Decal Placement

D206-667-203

Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag. Using template DT8602, in box, trace foam outline. Remove template and glue foam in place (MF3433 2 sets, 4 Pcs, MF668 2 sets, 4 Pcs, MF1612 4 Pcs). Tape hardware and paperwork to box bottom. Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box, length wise. Apply strapping after first Dart logo and thereafter, C54 apply strapping after every second Dart logo. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014. Apply clear tape over label and staple.



D2729-4

D2729-3

DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON, CANADA K6A 1K7 TEL: 1 613 632 5200 WWW.DARTAEROSPACE.COM			
PATENT	N/A	CHG	CHG005
P/N	D206-667-203	STC	SH01-5
DESC	Crosstube, High Aft	STC	SR01304NY
LOT	SXXXXXX	STC	
MODEL	Bell 206L/L1/L3/L4	STC	
TC APPROVAL # 09-89		MADE IN CANADA	

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
CROSSTUBE, HIGH AFT		
P/N: D206-667-203		CHG005
S/N: SXXXXXX		

Rae Evans

NOV 10 2020

Revision: F
Date: 19.12.16